



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5093045

D3237-3-1200
Job Sheet 180920



Part No: D3237-3-1200

Job Qty: 2 ea

Part Name: Seal-120"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 7/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 11.04.26 as per dwg rev.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		7/19/18	0.00	0.00	Start Up Small Fab-1		DAS
100	Small Fab	2 pcs		7/19/18	0.00	0.00	Small Fab-3		58 DAS
110	QC	2 pcs		7/19/18	0.00	0.00	QC5		9-89 38
120	Packaging	2 pcs		7/19/18	0.00	0.00	Packaging3-1		JUL 23 2018
130	QC21-SA	2 Ea		7/19/18	0.00	0.00	QC21		DAS 21 JUL 23 2018

Part Op 100 - Cut as per dwg D3237 (120" long)

Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3237-3	Seal Filler (Price Per Ft)	20 Ea (10 ea)	90-Start up Operation	5057848

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3237-3	20	164	0

Part Specifications

Specifications could not be found.

Plex 7/18/18 7:28 AM dart.lacelle.linda

WORK ORDER NON-CONFORMANCE / UPDATE



DDA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____

Part No. _____

NCR No. _____

Date: _____

Description Work

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DART
AEROSPACE
Container No: S093043
Part: D3237-3
Job No: 180920
Serial No/Batch: S057848
Revision:
Inspector:
Exp Date:
Instructions:

Date: 07/18/18

AGAINST DEPARTMENT/PROCESS

Crack-tube ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Water Jet ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Supplier ☐

Engineering ☐
Quality ☐
Other ☐

MRB (QS1042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Root Cause

Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Counter sink	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :	☐		☐		☐
Misidentified	☐	Past Due	☐		☐		☐		☐